

CELL :- A247 BKT CELL NAME:- Bracket MACHINE / STAGE :- SPM OPERATION :- Tapping

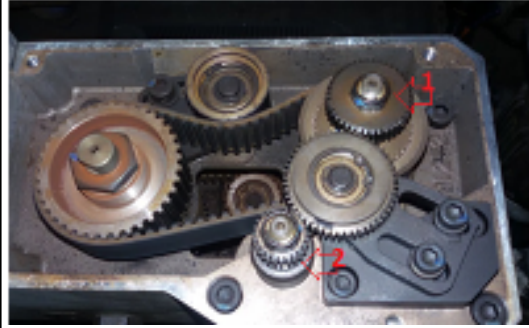
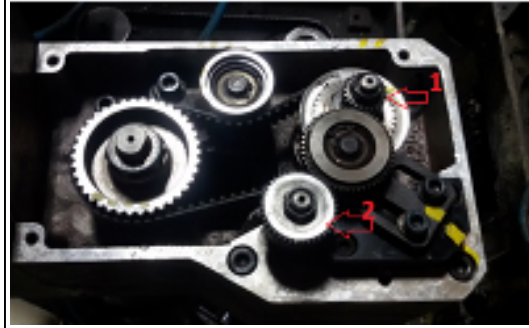
KAIZEN THEME –To avoid A247 BKT M8 Tapping hole oversize

IDEA :- Awareness given to maintenance operator

WIDELY/DEEPLY:-

COUNTERMEASURE: 1) Gear Ratio corrected.
2) Before dis assemble & assembly drawing used & sequence follow .
3) Training given to operator

PROBLEM / PRESENT STATUS –A247 BKT M8 Tapping hole oversize

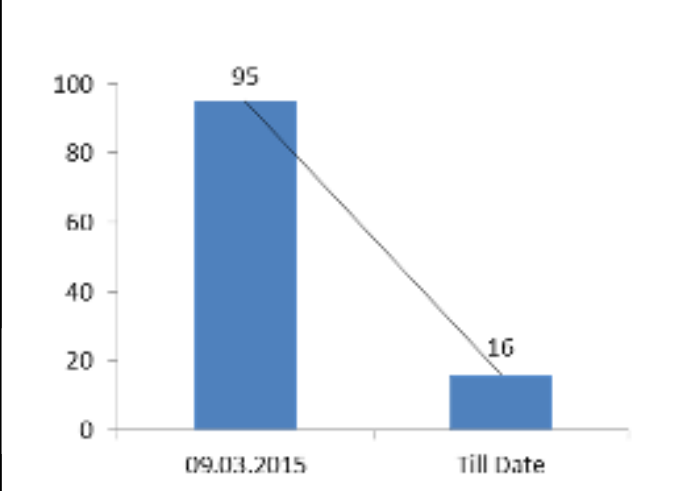


Wrong Gear sequence assembly **BEFORE**

Correct Gear sequence assembly **AFTER**

WHY - WHY ANALYSIS :-
Why 1 – A247 BKT M8 Tapping hole oversize.
Why 2 –Cutting Feed low.
Why3 – Feed Gear Ratio Wrong .
Why4 - During assembly of Gear ,sequence of assembly not follow.
Why4 -No awareness

RESULT :-



ROOT CAUSE- No awareness

REGISTRATION NO. & DATE:- 09.03.2015

REGISTERED BY :- Ganesh Padwalkar

MANAGER'S SIGN :- Sunil kinkar

BENCHMARK	95No.
TARGET	0 No.
KAIZEN START	09.03.2015
Target Date	09.03.2015
KAIZEN FINISH	09.03.2015

TEAM MEMBERS :-
Nana Ugale, Vishal Chougule

Ganesh Padwalkar ,vijay walunj,

- BENEFITS :-**
1. Prevent Re-occurrence Defect.
 2. Reduce COPQ.

KAIZEN SUSTENANCE

WHAT TO DO- Check point added in maintenance check sheet .

HOW TO DO: visually

FREQUENCY : During maintenance work

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
-	Lever	09.03.15	Vishal	Completed